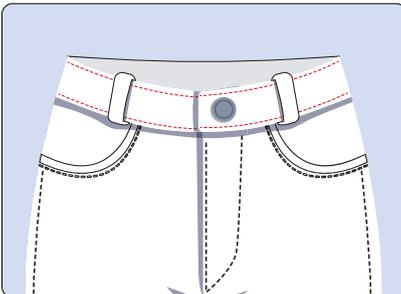


JTR-KM3680N/WSU Series

Waistband Sewing Unit (Double Chainstitch)



TIMESAIVING			
TIME MANUEL METHOD	TIME AUTOMATED METHOD	TIMESAIVING PERCENT	
22_{SEC}	9_{SEC}	60%	
ADDITIONAL BENEFITS			
HIGH PRODUCTIVITY	STANDARD QUALITY	EASY OPERATION	SPEED
✓	✓	✓	✓



Highlights

- Stitch skipping (unseam) at the beginning and at the end of the operation
- Automatic waistband cutter
- Able to attach both straight and/or curved waistbands by changing just the puller
- Double waistband puller and double thread tension system provides excellent seam quality
- Height adjustable ergonomic table and stand
- Automatic presser foot lifter and needle cooler

TECHNICAL SPECIFICATION	
Machine Head (Standard)	Kansai Special DLR-1509P
Motor	Direct Drive Servo
Max. Sewing Speed	3.200 rpm
Capacity	2.000 to 2.500 jeans & chinos / 9 hours
Daily Piece Counter	Available
Min. - Max. Stitch Length	1.5 mm - 3.5 mm
Needle Type	TV-5 #21
Needle Gauge	1/8"-1/8"- 1"-1/8"-1/8"
Max. Waistband Cutter Width	55 mm
Power Requirement / Power Consumption	Single-phase 220V-240V 50Hz / 650VA
Compressed Air / Air Consumption	6 Bar - 16 L / min.

